

# FORMAX<sup>®</sup>

## FD 676 CONTINUOUS FORM INDUSTRIAL BURSTERS

### Standard Features

- **FD 676:** High Volume with poly rollers, slitters, tractor feed, and cabinet
- **FD 680:** High Volume with imprinter, steel upper rollers, slitters, tractor feed and cabinet
- **FD 689:** High Volume with merger, imprinter, steel upper rollers, slitters, tractor feed and cabinet
- **All Models:** Safety interlocks, conveyor

### Options:

- Center slitter
- Static eliminator
- Cylinders for 2-up printing
- Merger for 2-up forms
- Tri-color ink roll
- Power drop stacker
- Photo-cell counter (6-digit)
- Crash imprinting
- Last form shut-off switch

**PAPER WEIGHT:** Up to 140 lb. card stock,  
up to 8 parts



FD 680

Three levels of performance are available to process continuous form documents. The Low-Volume Series processes at speeds of 0 to 200 feet per minute. The Medium-Volume Series processes at speeds of 15 to 350 feet per minute and is capable of handling forms up to 17" long. The High-Volume Series operates at speeds up to 500 feet per minute.

All three Series offer a wide array of options to meet individual customer needs. The Low and Medium-Volume Series can be used up to five hours per day, five days a week. The High-Volume Series is capable of continuous operation, seven days a week.

### Specifications

Speed:	Variable, 30 - 500 feet/minute
Form Size:	2.75" - 19" W x 2.75" - 17" L (slitting) 2.75" - 16.75" W x 2.75" - 17" L (non-slitting)
Power:	115 volts AC 50/60 Hz
Weight:	FD 676 & FD 680: 428 lbs.
Dimensions:	58" L x 41" W x 56" H (with base)
Safety Certifications:	UL

**RELYCO**  
BUSINESS PRINTING SOLUTIONS<sup>®</sup>

121 Broadway • Dover NH 03820  
T (800) 777-7359 • (603) 742-0999 F (603) 742-9993  
E info@relyco.com www.relyco.com

## MEDIUM-VOLUME SERIES

### Standard Features:

- **FD 566:** Tractor feed, slitters, cabinet
- **FD 666:** Tractor feed, slitters, cabinet (17" maximum form length)
- **FD 668:** FD 666 with an imprinter
- **All Models:** Safety interlocks, conveyor

### Options:

- Imprinter, Imprint modules
- Center slitter
- Tri-color ink roller
- Cylinder for 2-up printing
- Extra-wide margin trimmers
- Photo-cell counter (6-digit)
- Power drop stacker
- Static eliminator

**PAPER WEIGHT:** 100 lb. total, up to 4 parts  
(none exceeding 60 lb. tag stock)



FD 668

### Specifications:

Speed:	Variable, 30 - 350 feet/minute
Form Size:	<b>FD 566:</b> 2.375" - 16" W x 2.75" - 12" L <b>FD 666 &amp; 668:</b> 2.375" - 16" W x 2.75" - 17" L (slitting) 2.375" - 14.5" W x 2.75" - 17" L (non-slitting)
Power:	115 volts AC 50/60 Hz
Weight:	<b>FD 566:</b> 193 lbs. <b>FD 666 &amp; FD 668:</b> 352 lbs.
Dimensions:	58" L x 41" W x 56" H (with base)
Safety Certifications:	UL

## LOW-VOLUME SERIES

### Standard Features:

- **FD 546:** Variable speed, friction feed, slitters
- **FD 548:** FD 546 with cabinet
- **FD 550:** Tractor feed, slitters and cabinet
- **FD 552:** FD 550 with imprinter (only 3.5" or 7" forms)
- **All Models:** Safety interlocks, conveyor

### Options:

- Center slitter
- Cylinders for 2-up printing
- Tri-color ink roll
- Power drop stacker
- Static eliminator

**PAPER WEIGHT:** 100 lb. total, up to 4 parts  
(none exceeding 60 lb. tag stock)



FD 550

### Specifications:

Speed:	Variable, 0 - 200 feet/minute
Form Size:	2.375" - 16" W x 2.75" - 12" L (slitting) 2.375" - 14.5" W x 2.75" - 12" L (non-slitting)
Power:	115 volts AC 50/60 Hz
Weight:	<b>Burster:</b> 105 lbs. <b>Base:</b> 88 lbs.
Dimensions:	59" L x 32" W x 56.5" H (with base)
Safety Certifications:	UL